



RELEASED
13/12/11 SV

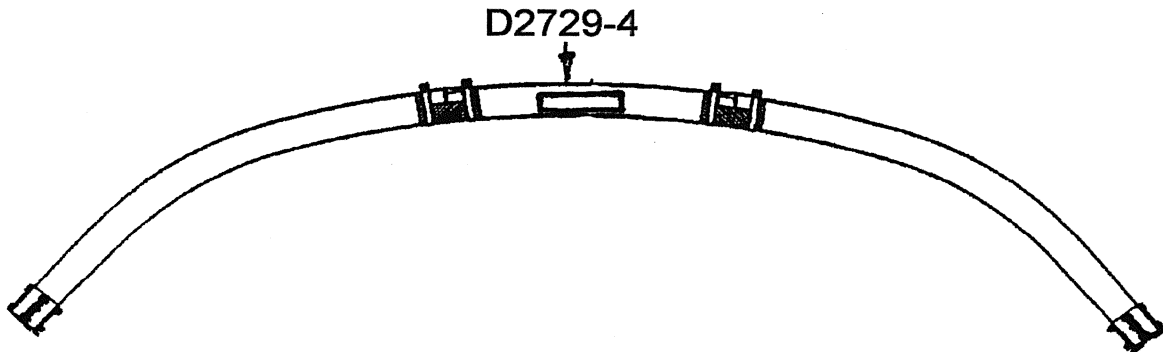
PPP

Part Number	D412-664-105	Box Part Number	MBX103	6 x 33.25 x 98
Description	Crosstube Installation, Low Narrow Fwd	Other Packaging	MF3433	MF668 / MF1612
		Logo Decals	N/A	

Packaging Instructions and Decal Placement

D412-664-105

Technician will apply label D2729-4 as per drawing below. Place crosstube in plastic bag. Glue foam in place (MF3433 2 sets, 4 Pcs, MF668, 2 sets, 4 Pcs, MF1612 4 Pcs). Place hardware and paper work in foam together, then wrap around left side of crosstube. Apply top portion of MF3433 and MF668 to correspond with bottom foam already in place, then close box. Apply Dart logo tape (always starting at first complete Dart logo) on top portion of box, length wise. Apply strapping after first Dart logo and there after apply strapping after every second Dart logo. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014. Apply clear tape over label and staple.



D2729-4

D2729-3

DART AEROSPACE 1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7 TEL: 1-613-632-5200 www.dartaerospace.com			
PATENT	N/A	CHG	CHG006
P/N	D412-664-105	STC	SH01-9
DESC	Crosstube, Low Narrow Fwd	STC	SR01298NY
LOT	SXXXXXX	STC	
MODEL	Bell 412	STC	
TC APPROVAL # 09-89		MADE IN CANADA	

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
CROSSTUBE INSTALLATION, LOW NARROW FWD		
P/N: D412-664-105		CHG006
S/N: SXXXXXX		

DAS
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9-89 OCT 03 2019

Revision: G
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